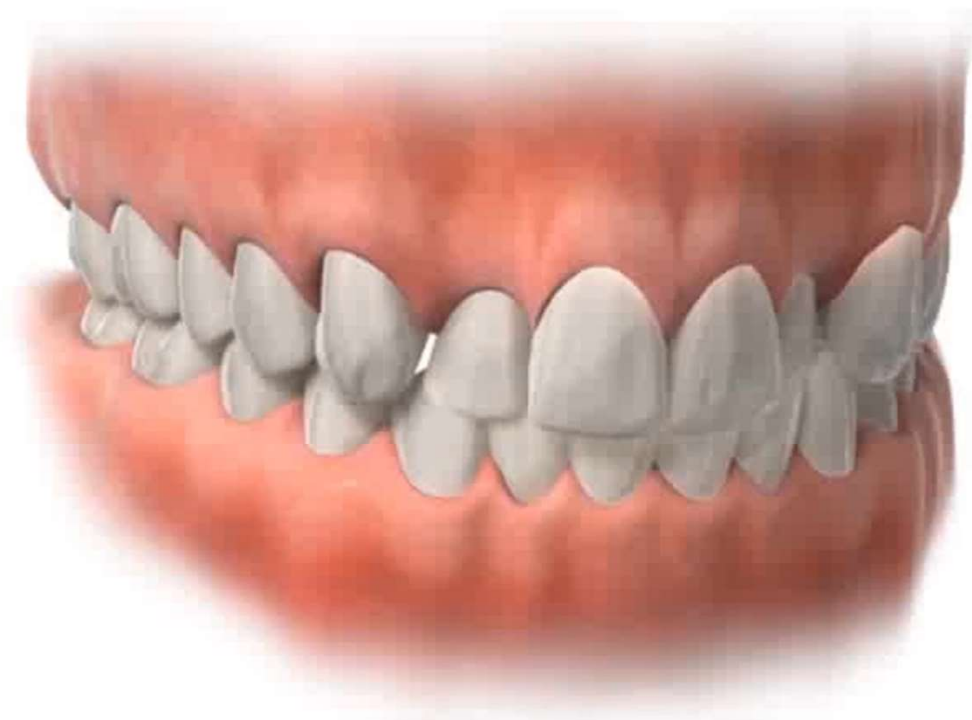






# In-house clear aligners



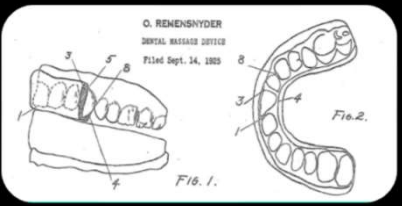




**1946**  
Herald Dean Kesling  
**Tooth Positioner**



**1900**  
Orrin Remensnyder  
**Flex-O-Tie**

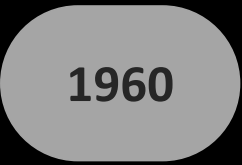


**1940**



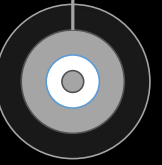
**1950**

**1959**  
Henry Isaac Nahoum  
**Dental Contour Appliance**



**1960**

**1963**  
Shanks  
**Clear teeth guard**





# invisalign®



1999

Zia Chishti & Kelsey Wirth  
**Align Technology**

1985

James A. McNamara  
**McNamara's Invisible Retainers**

2000

1990

1980

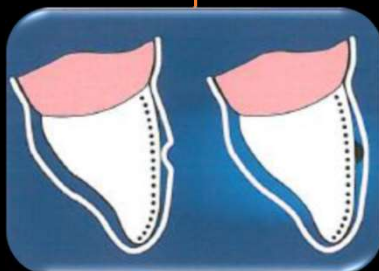
1970

1993

John J. Sheridan  
**Essix**

1971

Robert John Ponitz  
**Ponitz's Invisible Retainers**





NewSmile

SPARK  
clearcorrect

invisalign®

mtm  
clear-aligner  
SLX Clear  
Aligners

SOU  
smile

alignerco

clearcaps™

3M  
Clarity™

SureSmile®

ClearSmile  
ALIGN

SDalign

byte®

CA

K  
LINE

C  
S  
CLEAN SMILE  
التقنية المصرية للتقويم الخلاق

EDN  
eon

BASMA

STAR  
ALIGNERS

CLEARARC®  
Orthodontic Aligners

PROFALIGNER  
the complete solution

WonderSmile

Beforedent

snazzy

SA SmileAligner

OOOMPF



**clearcorrect**  
A Straumann Group Brand  
2500 – 5500 \$



 **invisalign**<sup>®</sup>  
2000 \$

**OOOMPf**  
2000 – 2500 \$

  
3000 – 5000 \$





# ***Direct to consumer aligners!!***



***Cheaper !!  
Faster !!  
No need for doctor !!***



# In-house clear aligners

(in-house clear aligners) AND (orthodontics)

Search

Advanced

PubMed® comprises more than 35 million citations for biomedical literature from MEDLINE, life science journals, and online books. Citations may include links to full text content from PubMed Central and publisher web sites.

RESULTS BY YEAR

5 results

Page 1 of 1

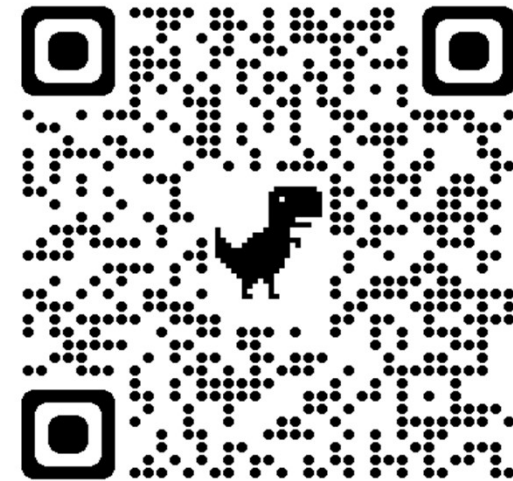


# The Effectiveness of In-house Clear Aligners and Traditional Fixed Appliances in Achieving Good Occlusion in Complex Orthodontic Cases: A Randomized Control Clinical Trial

© Copyright 2022

Jaber et al. This is an open access article distributed under the terms of the Creative Commons Attribution License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original author and source are credited.

Samer T. Jaber<sup>1, 2</sup>, Mohammad Y. Hajeer<sup>2</sup>, Ahmad S. Burhan<sup>2</sup>



# *Why in-house aligners??*

## **CONTROL**

More control over TX plan

Absolute awareness of each tooth movement

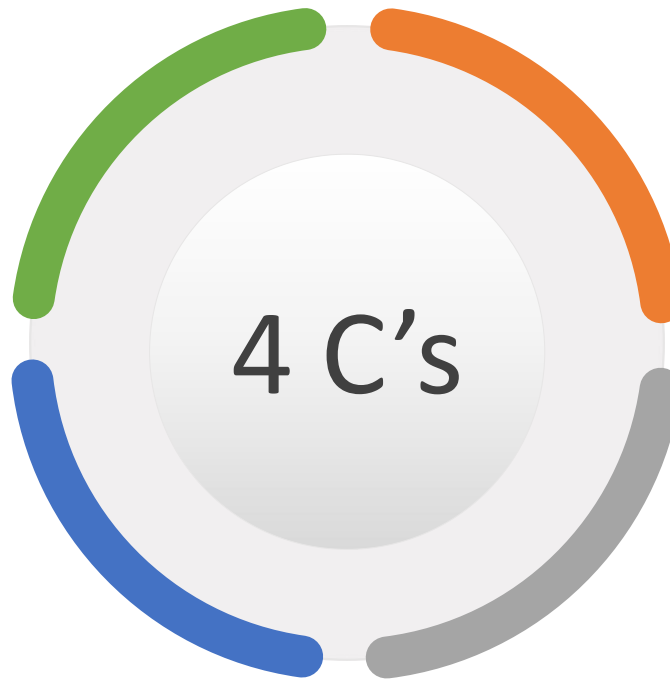
Easy restart whenever needed

## **CONVENIENCE**

Start cases as soon as the next day

Lost or broken aligners replaced immediately

Revisions in days not weeks



## **COST SAVING**

Reduce the cost by at least to half

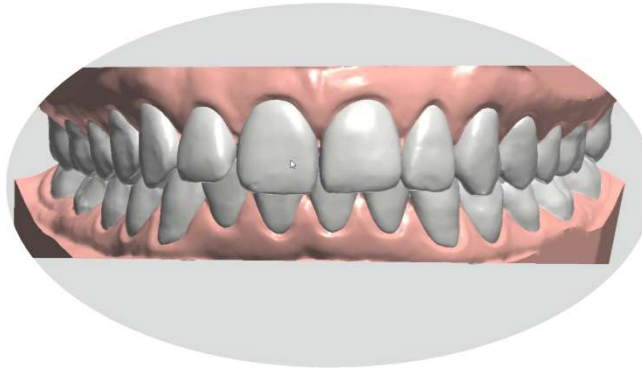
## **COMPETITION**

Compete with direct to consumer aligners

# In-house aligners Workflow



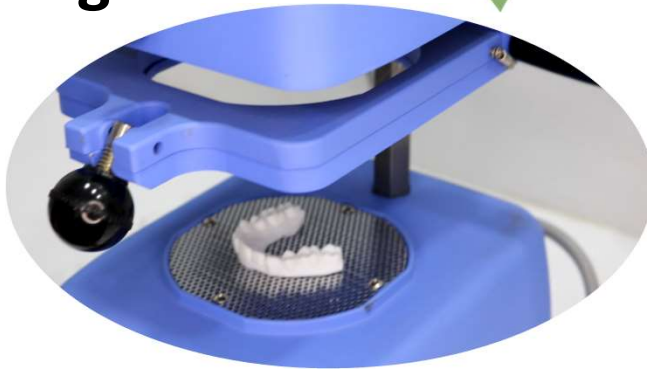
✓ Scanning



✓ Designing



✓ Printing



✓ Thermoforming



✓ Delivery

✓ Assistant  
✓ Specialist



# Scanning

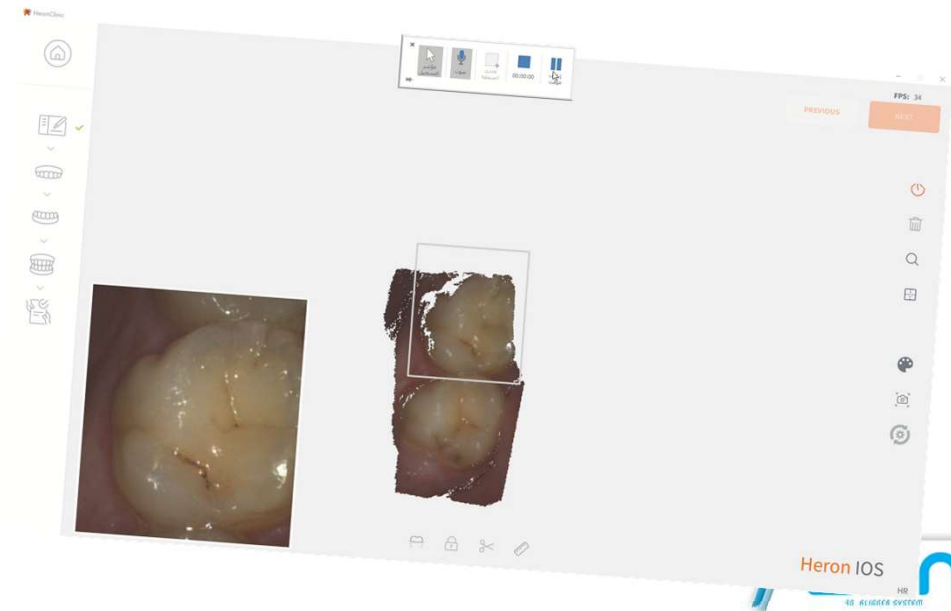




## Extraoral Scanning (Indirect)



## Intraoral Scanning (Direct)





مجلة جامعة البعث - المجلد 42 العدد 7 عام 2020 سامر جابر د. محمد يونس حجير



## Validity and Reliability of digital dental models in comparison to plaster dental models for orthodontic purposes

الباحث: الدكتور سامر طريف جابر

طالب دكتوراة - قسم تقويم الأسنان والفكين - كلية طب الأسنان - جامعة دمشق

المشرف: الأستاذ الدكتور محمد يونس حجير

أستاذ في قسم تقويم الأسنان والفكين - كلية طب الأسنان - جامعة دمشق



- There were **no significant differences** between the digital models and the original plaster models for the measurements done in the study.
- Digital models **seem to be a clinically acceptable** alternative to stone casts for the clinical applications in orthodontic treatment



د. سامر طريف جابر

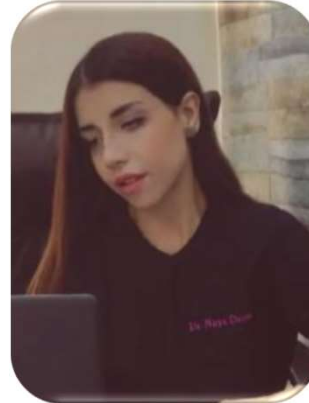


أ.د. محمد يونس حجير

الدقة البعدية للنماذج السنّية ثلاثية الأبعاد المشكلة باستخدام المسح المباشر داخل الفموي للأقواس السنّية بالمقارنة مع المسح ثلاثي الأبعاد للنماذج السنّية المصبوبة من أجل التطبيقات السريرية في تقويم الأسنان



رباب الشمق



نايا ديفيد



خالد الخولي

## Extraoral Scanning (Indirect)

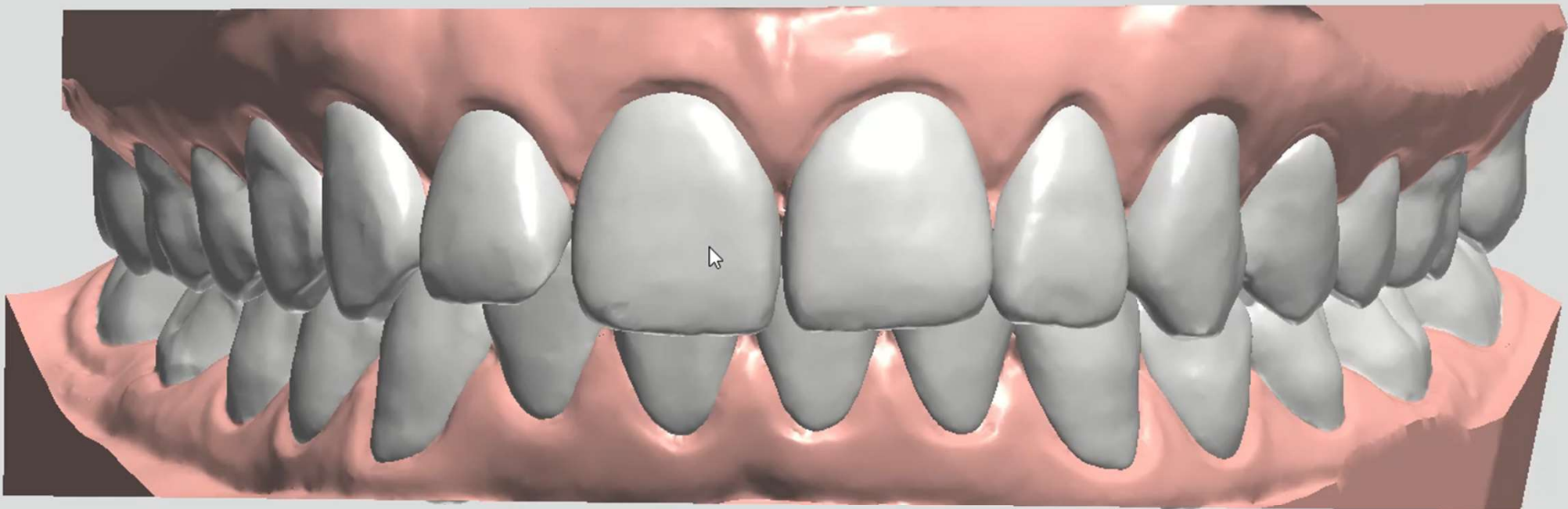


## Intraoral Scanning (Direct)

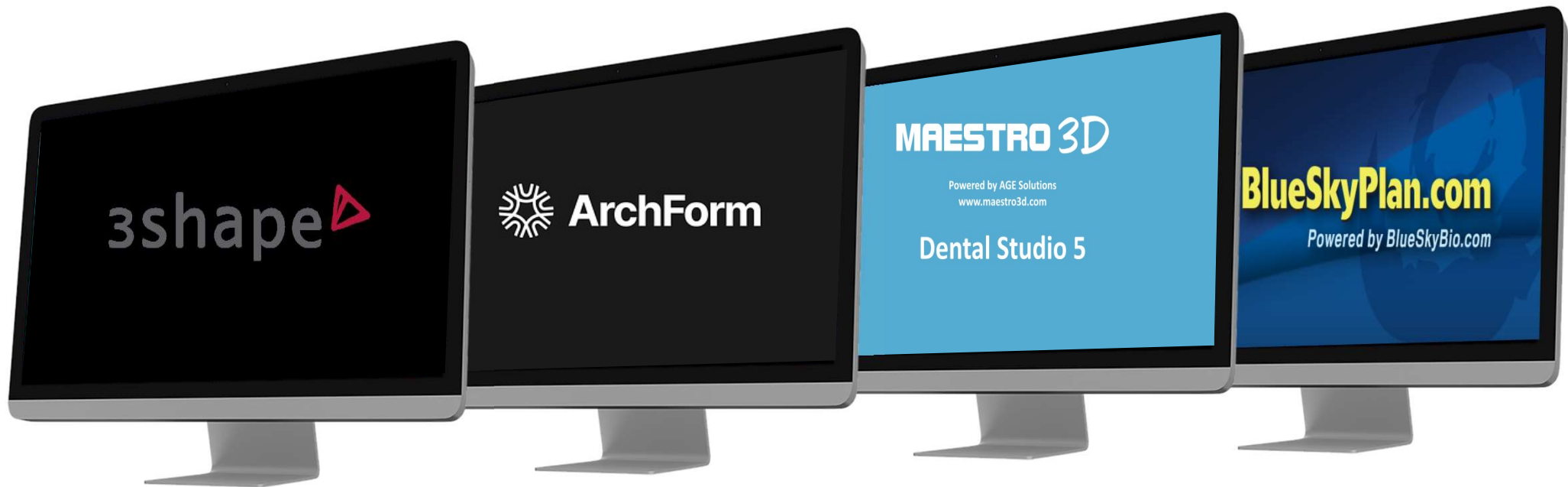


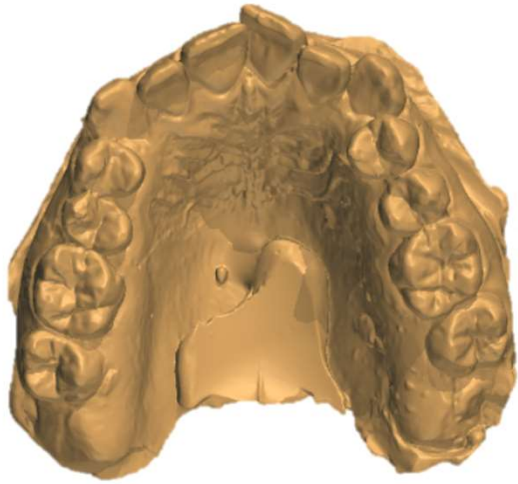
- Validity**
- Ease to use**
- Convenience**
- Chairside time**
- Cost effective**



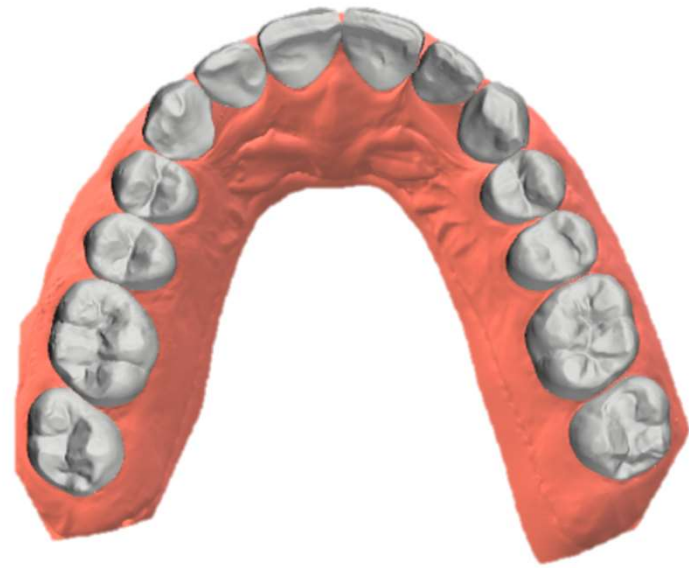
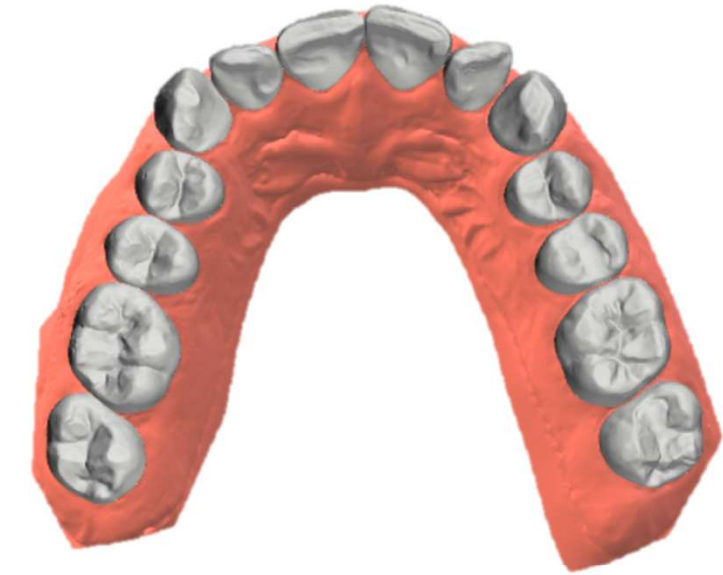


# Virtual Setup







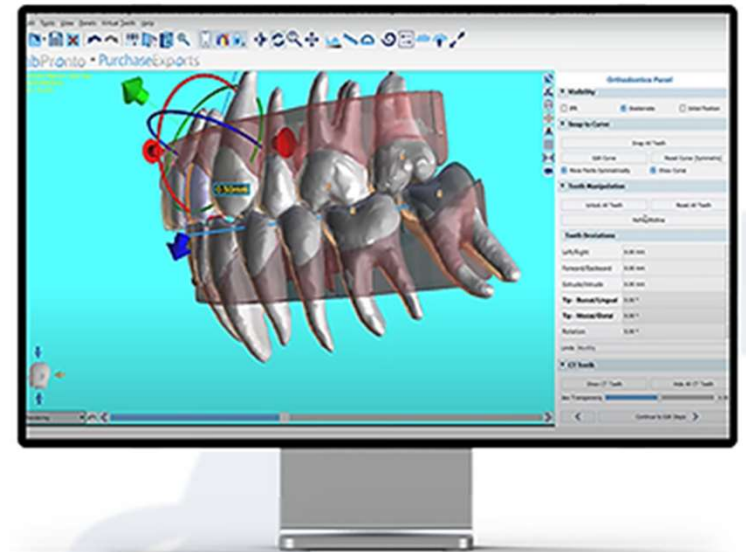


## Staging

	Mesial/Distal	Buccal/Lingual	Extrusion	Intrusion
Distance Step Size (mm)	0.20 ↕	0.20 ↕	0.15 ↕	0.15 ↕
	Tip	Torque	Rotation	
Rotation Step Size (deg)	1.50 ↕	1.00 ↕	1.50 ↕	

# AI DRIVEN ALIGNER SOFTWARE

**Auto segmentation**  
**Auto alignment**  
**Auto superimposition**





**Models segmentation**



**CBCT support**



**Treatment planning**



**Superimposition**



**Simulation**

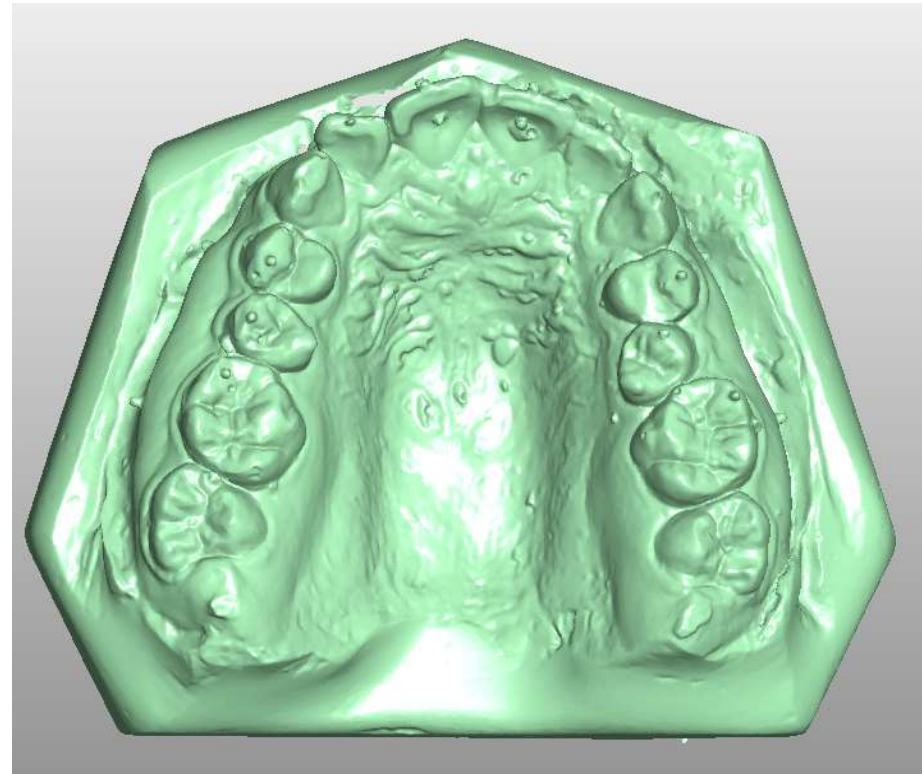
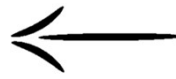


**Activation fee**





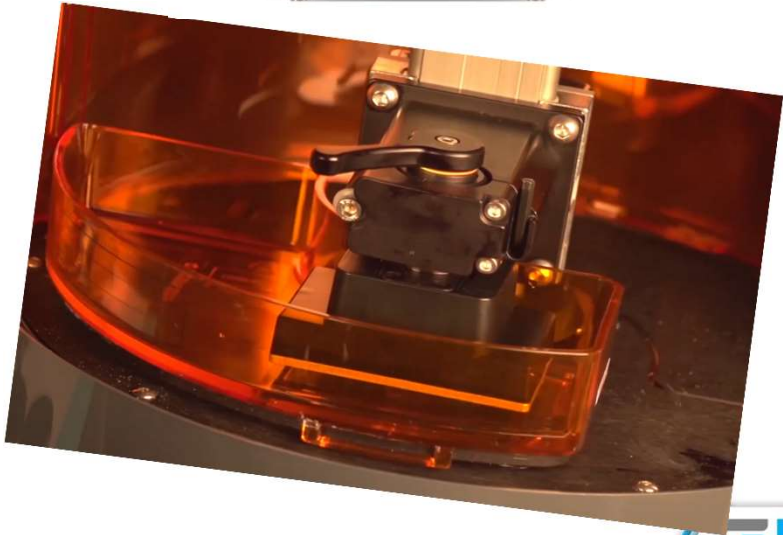
# 3D Printing



# Fused Filament Fabrication



# Digital Light Processing



## Fused Filament Fabrication



## Digital Light Processing





Received: 14 April 2020 | Revised: 19 October 2020 | Accepted: 24 October 2020  
DOI: 10.1002/cre2.366

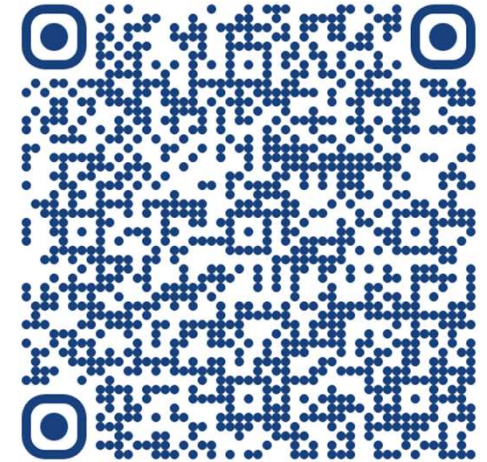


**ORIGINAL ARTICLE**

Clinical and Experimental Dental Research Open Access WILEY

# Evaluation of the fused deposition modeling and the digital light processing techniques in terms of dimensional accuracy of printing dental models used for the fabrication of clear aligners

Samer T. Jaber<sup>1</sup> | Mohammad Y. Hajeer<sup>1</sup>  | Tarek Z. Khattab<sup>2</sup> | Luai Mahaini<sup>1</sup>



- FDM and DLP models had **no significant differences** in comparison to the original models.
- Generally, the accuracy of the produced 3D models by the FDM and DLP techniques **seemed acceptable**.

# Fused Filament Fabrication



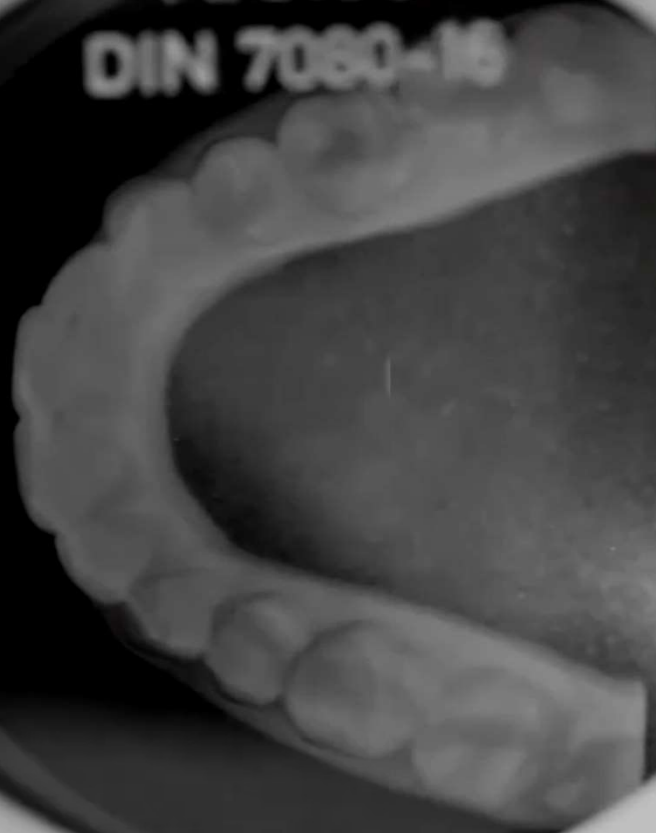
# Digital Light Processing



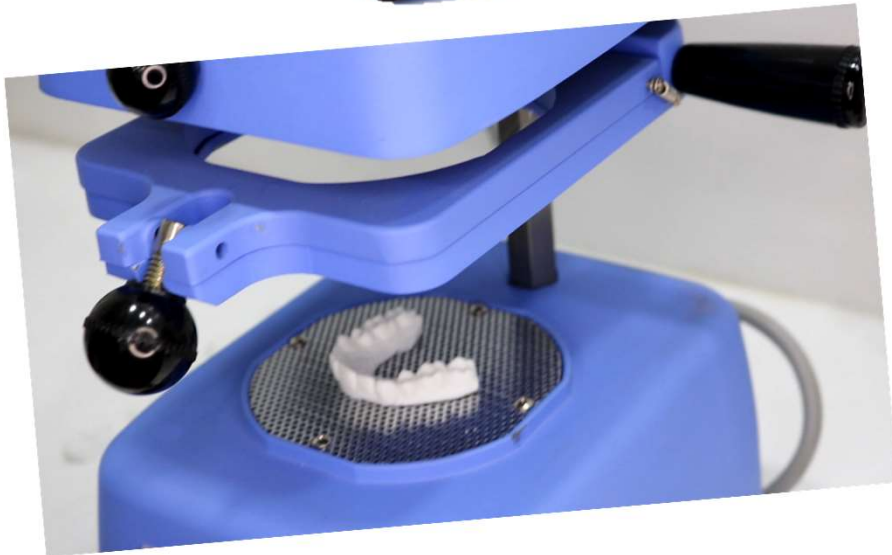
- Validity
- Ease to use
- Printing speed
- Surface roughness
- Cost



MAXOS  
DIN 7080-16



## Vacuum Thermoforming



## Pressure Thermoforming





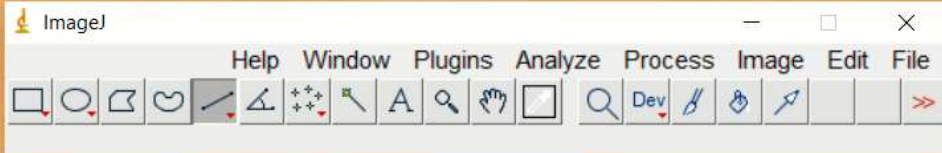
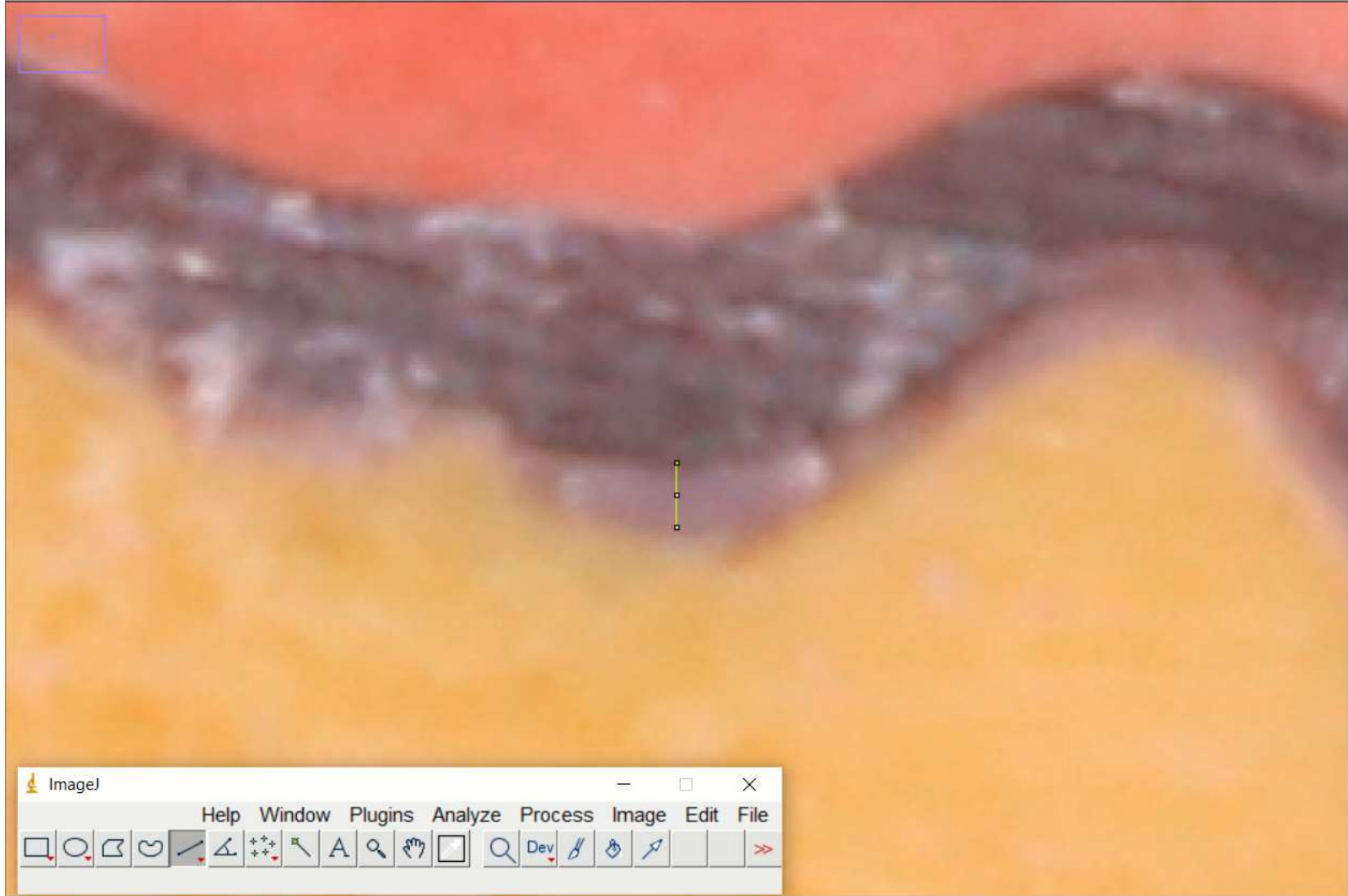
## تقييم انطباق الراصفات المشكلة بتقنية التفريغ بالمقارنة مع الراصفات المشكلة بتقنية الضغط

الباحث: الدكتور سامر طريف جابر  
طالب دكتوراه في قسم تقويم الأسنان والفكين بكلية طب الأسنان جامعة دمشق  
المشرف: الأستاذ الدكتور محمد يونس حجير  
أستاذ في قسم تقويم الأسنان والفكين بكلية طب الأسنان جامعة دمشق

(300%) IMG\_0763.JPG



71.35x47.57 unit (6000x4000); RGB; 92MB



- There were **no significant differences** in aligners fit over their original models between the pressure and vacuum thermoforming techniques.
- Pressure formed clear aligners have a superior internal fit in comparison to the vacuum formed aligners over the **gingival margin**, whereas the vacuum formed aligners have the superior fit over the **occlusal surfaces and incisal edges**.



## Vacuum Thermoforming



## Pressure Thermoforming



**Validity**

**Ease to use**

**Heating control**

**Air compressor**

**Special sheets**

**Cost**

# ***As a conclusion...***

- Clear aligners can be fabricated in-house/office using validated cost effective CAD/CAM techniques.
- In-house clear aligners could be a cost effective replacement for the aligners provided by the different manufacturing systems, and that would encourage many orthodontists to use it as an alternative for traditional orthodontic appliances specially in the complex cases.



**Scan, read, and don't forget to cite!!**

---

**GHAZZA**



*Thank  
you!*



# FOR ANY HELP

